MA8Y001E

HYDRAULIC REMOTE CONTROLLED MONITORS A8-Hy TYPE

OPERATING AND MAINTENANCE HANDBOOK

A) TECHNICAL DATA

Flanged inlet 8" or 10" ANSI 150 lbs RF

DN 200 or DN 250 DIN PN 16

Max. working pressure 16 bar Test pressure (mechanical strength) 24 bar Test pressure (rotating joints tightness) 20 bar

Flowrate range 20.000÷30.000 lt/min.

Type of operation hydraulic remote control by means of hydraulic motors for

rotation and elevation mounted on self arresting worm

gears,

with handwheels for local manual operation of the monitor

Hydraulic motors flowrate: 40÷50 lt/min.

operating pressure: 60 bar

Horizontal movement max.355° with hydraulic limit switch

Vertical movement $max.-50^{\circ} / +70^{\circ}$ with hydraulic limit switch

Locking device for horiz. movement

Locking device for vert. movement

Rotating joints

yes - self locking worm gear
yes - self locking worm gear
with double seated ball bearings

Greasing nipples yes - on horizontal and vertical movement rotating joints

Gas springs or counterweight yes - for balancing the pipe's vertical movement anodized seawater resistent light alloy G-AlSi9

or bronze Bz N7

Rotating joints material carbon steel protected against corrosion

or bronze Bz N7

Pressure loss in the monitor 1,3 bar at flowrate 20.000 lt/min. / 2,9 bar at 30.000 lt/min.

Horizontal rotation speed 180° in about 45 sec. (~4°/sec.) Vertical elevation speed 90° in about 23 sec. (~3,9°/sec.)

B) PIPES AND NOZZLES

- water pipe in stainless steel with internal flow stabilizers and water full jet nozzle in anodized light alloy G-AlSi9
- hydraulic remote controlled spraying head for water full jet / spray jet (for big flowrates) to be mounted on the water pipe with full jet nozzle
- A type combined foam/water pipe with nozzles in bronze Bz N7 and pipe in stainless steel

C) FEATURES OF THE MONITORS

The Caccialanza hydraulic remote controlled monitors A8-Hy type have been designed to achieve the extreme performances required for monitors installed in heavy environmental conditions on board of fire fighting vessels with FiFi1, FiFi2 and FiFi3 classification.

D) INSTRUCTIONS FOR ERECTION

Attention! - For lifting the monitors use only by the special lifting eyebolts

- mount the monitor body on the existing 10" (or 12") flange and fix it with bolts and nuts. The initial direction of the monitor's outlet is not relevant in this phase, but it is better to install the monitor body already with the outlet in the foreseen direction.
- check by manually rotation of the monitor that the limit switches for the horizontal and vertical movements of the monitor are properly positioned in order to stop the movements of the monitor in the required operational final positions.

Attention! During the manual operation, the hydraulic limit switch must never override the limit switch actuator, otherwise the hydraulic limit switch can be damaged!

- the limit switch actuators for the vertical movements are already preset for an operating range of $+70^{\circ}$ / -45° .

If other operating ranges are required, it is possible to adjust the position of the actuators.

- connect the hydraulic flexible pipes guide as shown in Sketch C fixing it at the lower part of the existing flange of the ship.
 - The hydraulic flexible pipe guide must be mounted on the rear part of the monitor.
- connect the hydraulic flexible pipes for elevation, rotation and spraying head on the guide to the switch for hydraulic/manual operation as shown in sketch B.
- check the easy horizontal and vertical movements of the monitor by manual operation using the handwheels for horizontal and vertical movement.
 - For this operation, the lever of the switch for hydraulic/manual operation must be in horizontal position (manual operation).
- check that all movements can be done without obstacles and that the hydraulic flexible pipes can move freely in the complete operating range eventually modify the position of the limit switch actuators.

Attention! during this check, take care that the hydraulic limit switches don't overcome the limit switch actuators!

- turn the lever of the hydraulic/manual operation switch in vertical position (hydraulic remote operation) and check the monitor's movements hydraulically.

Attention! before the hydraulic limit switches reach the final position (hydraulic limit switch actuators), check by means of a screw driver or similar if the relevant movement

stops when the hydraulic limit switch is operated - eventually check the correct connection of the pipe.

Attention! By disassembling and reassembling the monitors for maintenance, take care that the part with the toothed wheel of the rotating joint for rotation must be connected to the flanged inlet base nipple and the part with the toothed wheel of the rotating joint for elevation must be connected to the upper monitor curve.

E) OPERATION OF THE MONITORS

- after installation check that all hydraulic pipes are properly connected and tightened and that the hydraulic limit switches for elevation and rotation are properly mounted.
- check that the monitor's pipe can move freely on the rotation and elevation without colliding with any obstacle.
- Check that the hydraulic limit switches stop the movements of he monitor when reached by the actuators.
- before starting with the hydraulic remote operation of the monitors, check that the handlever of the switch for hydraulic remote / local manual operation is in vertical position (hydraulic remote operation).
- operate the monitor remotely by means of the joy stick. on the electric control panel (connected to the hydraulic power pack).
 - When operating with full jet, take care that the monitor's jet doesn't collide with any part of the ship.
- for the local manual operation of the monitor, put the handlever of the switch for hydraulic remote / local manual operation in horizontal position (local manual operation).

 After this operation, the handwheels for manual rotation and elevation of the monitor can be easily operated.
- during the hydraulic remote operation of the monitor, don't stay in proximity of the monitor.

Attention! during spraying with full jet the water jet can have an impact force of more than 1.000 kg.! It is very dangerous to enter in the spraying range of the water jet!

F) MAINTENANCE

- after each fire fighting intervention (particularly with foam) rinse the monitors with clean water.
- after each intervention drain the monitors and the main water supply line.
- Once a week start the hydraulic power pack and check the horizontal and the vertical movements of the monitors.

After each operation and at least once every six months:

- inspect and lubricate the monitors, particularly lubricate the ball bearings on the rotating joints by means of the greasing nipples and grease the worms gears
- check the conditions of the flexible hydraulic pipes

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- check the conditions of the connections of the hydraulic pipes and tighten the hydraulic screwings.
 for the maintenance of the hydraulic motors follow the annexed specific instructions.

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